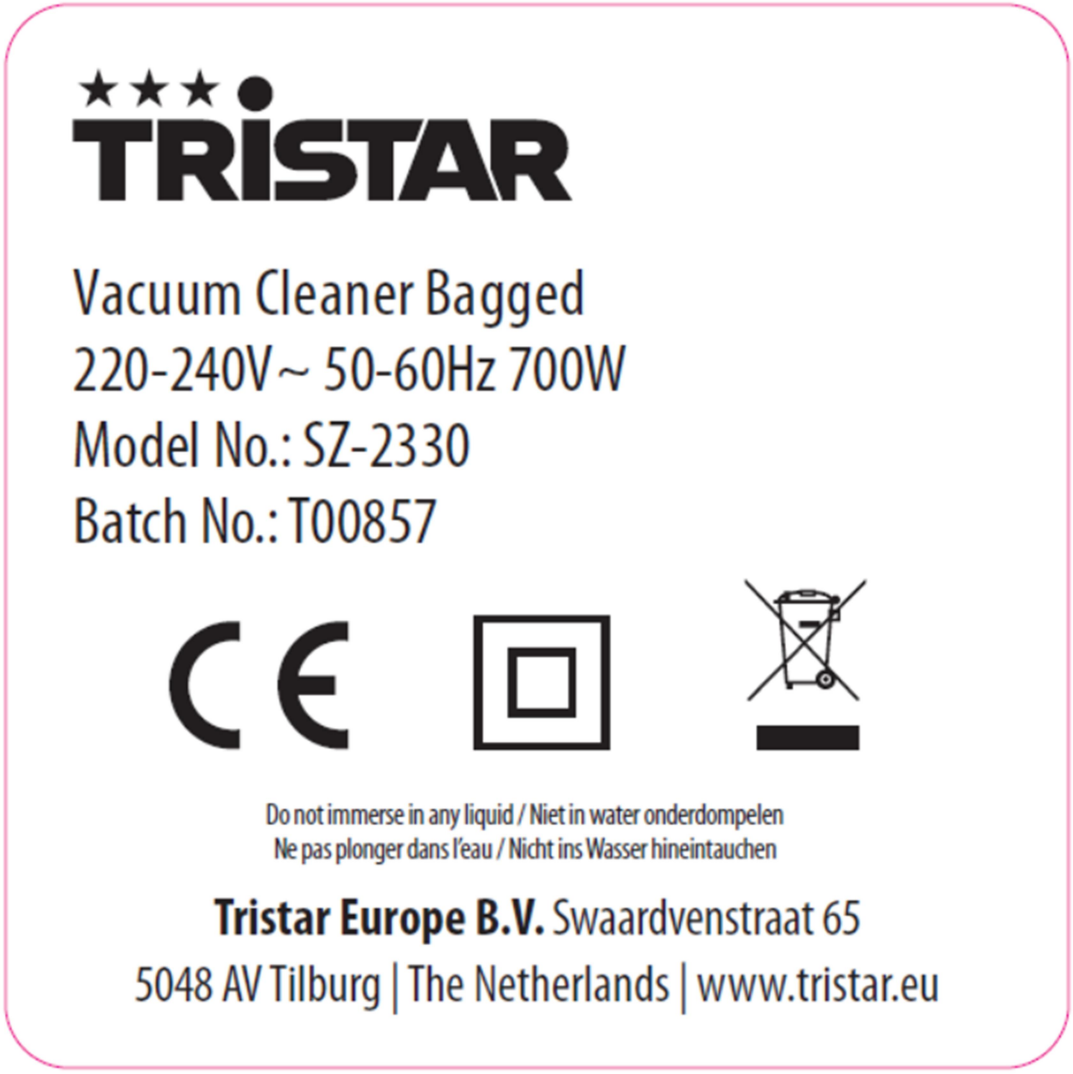
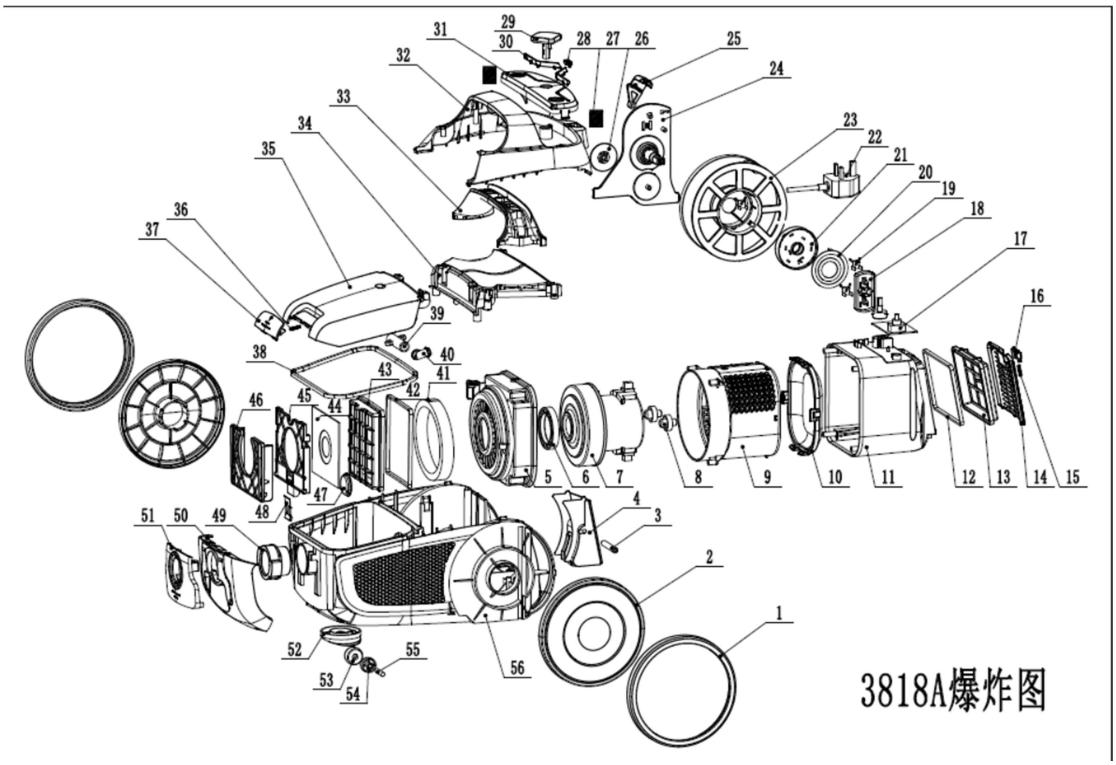
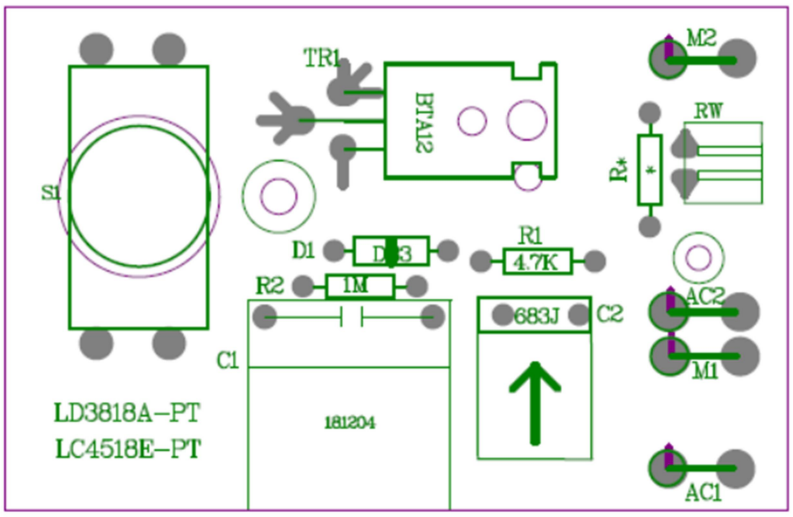


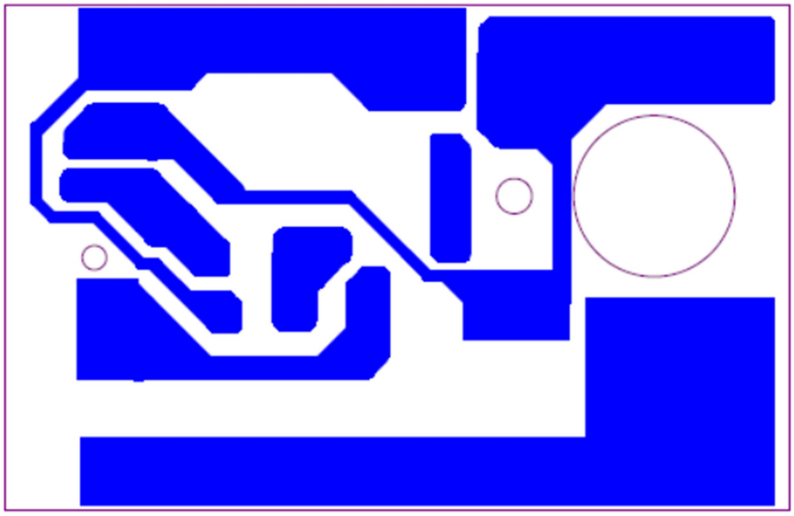
number	Chinese description	English description	Quantity
1	大轮包胶	Big Wheel Rubber Coating	2
2	大轮	Big Wheel	2
3	出线滚轴	Cord outlet Axle	1
4	出线窗	Cord outlet Cover	1
5	电机前罩	Motor Front Cover	1
6	电机密封圈	Motor Seal Ring	1
7	高效 HN 铝线电机	High Efficiency Motor	1
8	电机压座	Motor Buffer	2
9	电机内罩	Motor Inner Cover	1
10	电机后罩	Motor Rear Cover	1
11	电机外罩	Motor Outter Cover	1
12	出风 HEPA 框密封圈	Air Outlet Seal Ring	1
13	出风 HEPA 框	Air Outlet Grill	1
14	出风板	Air outlet Cover	1
15	出风板锁扣弹簧	Air Outlet Lock Spring	1

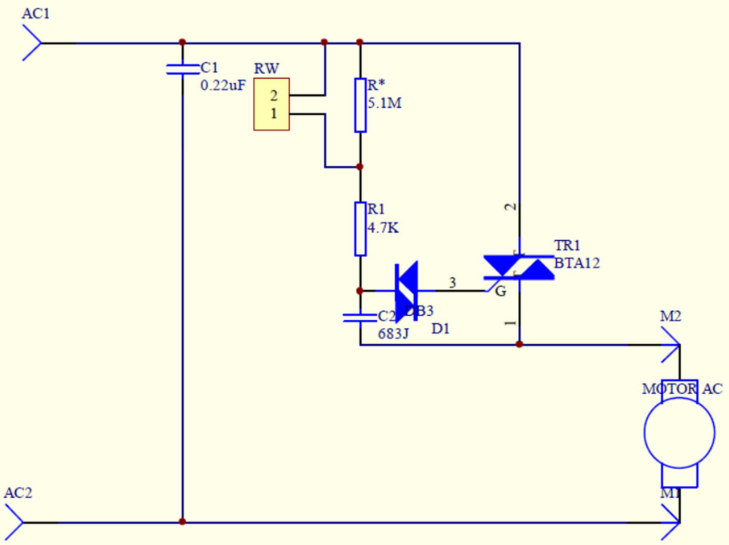
16	出风板锁块	Air Outlet Lock	1
17	PCB	PCB	1
18	接触片固定块	Contact Panel Fixing	1
19	接触片	Contact Panel	2
20	大小铜环	Big and Small Copper Ring	1
21	铜环固定块	Copper ring fixed plate	1
22	VDE 电源线	Wire	1
23	卷线盘	Cord Rewinder	1
24	卷线器支架	Cord Rewinder Assembly Bracket	1
25	刹车支架	Brake Bracket	1
26	卷簧盒	Cord Rewinder Box	1
27	开关收线按钮弹簧	On/off Cord Rewinder Button Spring	2
29	调速旋钮	Speed Control Button	1
30	开关收线装饰条	On/off & Cord Decoration Strip	1
31	开关收线按钮	On/off & Cord rewinder Button	1
32	后盖	Rear Cover	1
33	手柄盖板	Handle Cover	1
34	后盖装饰板	Rear Decoration Board	1
35	前盖	Front Cover	1
36	锁紧块弹簧	Lock Spring	1
37	前盖锁紧块	Front Cover Lock	1
38	尘腔密封圈	Front Cover	1
39	风量管组件	Dust Full Indicator Ass'y	1
40	风量管堵塞	Dust Full Cover	1
41	电机密封圈	Motor Seal Ring	1
42	进风 HEPA 密封圈	Air Inlet Seal Ring	1
43	进风 HEPA 框	Air Outlet Grill	1
44	尘袋	Dust Bag	1
45	尘袋架	Dust Bag Holder	1
46	尘袋架底板	Dust Bag Holder	1
47	安全阀堵塞	Safety Valve Cover	1
48	尘袋架弹片	Dust Bag Holder Shrapnel	1
49	吸口座密封圈	Suction Hole Seal ring	1
50	机体前盖板	Front Cover	1
51	吸口座	Suction Hole	1
52	小滚轮架	Small Wheel Holder	1
53	小滚轮包胶	Small Wheel Rubber Coating	1
54	小滚轮芯	Small Wheel Core	1
55	小滚轮轴	Small Wheel Axle	1
56	机体	Base	1


1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56

3818A爆炸图


TR1
BTA12
M2
RW
R*
*
S1
D1
DB3
R1
4.7K
R2
1M
683J
C2
C1
AC2
M1
181204
LD3818A-PT
LC4518E-PT
AC1




AC1
C1
0.22uF
RW
2
1
R*
5.1M
R1
4.7K
TR1
BTA12
2
3
G
1
DB3
C2
683J
D1
M2
MOTOR AC
M1
AC2

SERVICE TOOLS



pliers



Electrical screw driver



screw driver



Multimeter



Welding machine

SZ-2330

1. Unplug the vacuum cleaner
2. Take out exhaust filter



3. Disassemble the front cover



4. Take out the front cover sealing



5. Loose the screws



6. Loose the screw on the bottom



7.Disassemble rear cover

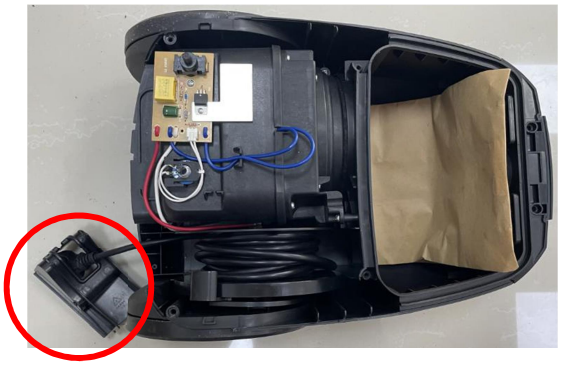


8. Loose the screws on motor hood

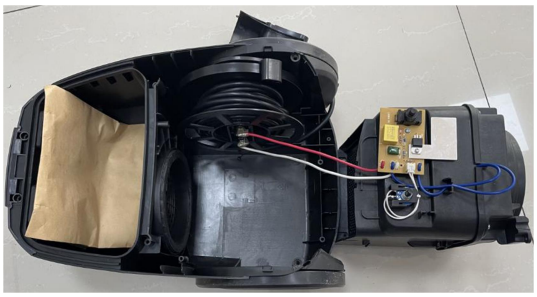




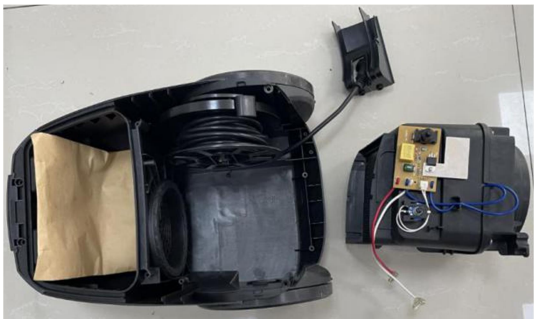
9. Disassembly cord outlet cover



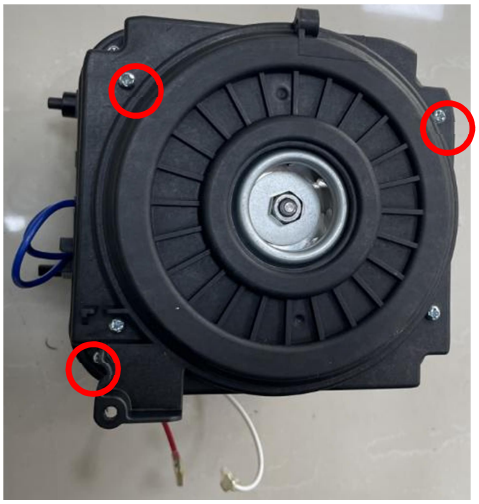
10. Take out motor hood assembly



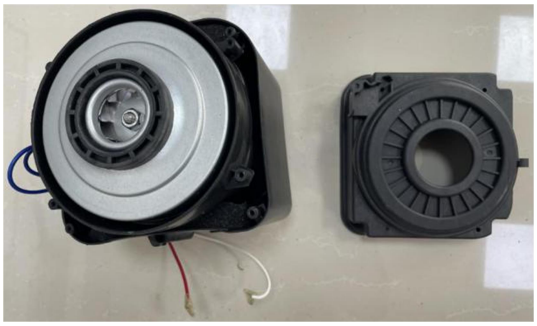
11. Loose PCB connector



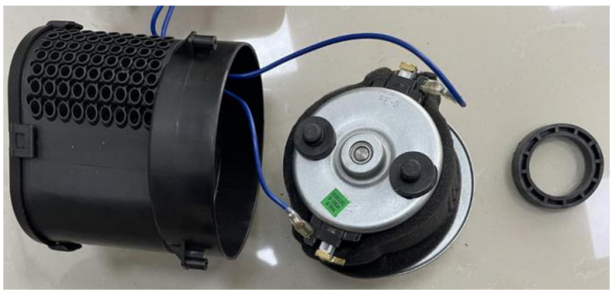
12. Loose screws on motor hood



13. Disassemble motor hood front cover

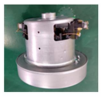


14. Take out motor



15. Take out motor base and sponge



Failures detection and required action						
model	picture	number	component	picture	failure	diagnosis information
SZ-2330		1	motor		motor stop working	1. To insert the plug again 2. Check the circuit breaker 3.press the power button of the vacuum cleaner.
		2	Dust bag		vacuum cleaner suction reduces	1. to change the dust bag 2. to clean the inlet and outlet filters
		3	cord rewinder		cable cannot be recalled properly	please go to professional after sales service center to repair.

User and maintenance instructions				
model	picture			
SZ-2330		1 . Before using the appliance and after any impact , check for signs of wear of damage and repair as necessary 2 . DO not use the appliance if any part is damaged or defective 3 . Repairs should be carried out by a service agent or a suitably qualified person in accordance with relevant safety regulations . Repairs by unqualified people could be dangerous . 4 . Never modify the appliance in any way as this may increase the risk of personal injury 5 . Only use replacement parts or accessories provided or recommended by manufacturer Intended Use : 1 . This appliance has been designed for domestic dry vacuum cleaning only . 2 . Do not pick up liquids or use on wet surfaces 3 . Do not pick up anything that is flammable , burning or smoking 4 . Use only as described in this manual : 5 . Don't use on concrete , tar macadam or other rough surfaces . Warning 1 . Do not use water , solvents , or polishes to clean the outside of the appliance : wipe clean with a dry cloth . 2 . Never immerse the unit in water and do not clean in a dish washer Remind again : To reduce the risk or fire , electric shock or injury , please observe above instructions.		