To be the Chief Evangelist

Ender-3 Pro Series 3D Printer

Guide Book

【To make Top-quality 3D printer】

- This guide is for the Ender-3 Pro Series of 3D printers.
- Select the correct input voltage to match your local mains (230V or 115V)
- Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- Please plug the power cord into a three-hole power jack.
- Detailed instructions for use are available on the SD card.
Notes

1. Do not use the Printer in any way other than described herein to avoid personal injury or property damage.
2. Do not place the Printer near flammables, explosives or heat sources. It is best to place it in a well-ventilated, low-dust environment.
3. Do not expose the Printer to violent vibration or any unstable environment. This will cause poor print quality.
4. The filaments recommended by the manufacturer are preferred as to avoid clogging in the hot end and/or Printer damage.
5. Do not use any other power cable than the one supplied. Use a grounded three-prong power outlet.
6. Do not touch the nozzle or hot bed during printing. Keep hands away from machine while in use to avoid burns or personal injury.
7. Do not wear gloves or loose clothing when operating the Printer. These loose articles can become caught in moving parts and cause personal injury or Printer damage.
8. Clean off filament from the nozzle tip with the provided pliers before the nozzle cools. Do not touch the nozzle directly. This can cause personal injury.
9. Clean the Printer frequently. With the machine powered off, clean the printer body with a dry cloth to remove dust, adhered printing materials and foreign objects on guide rails. Use glass cleaner or isopropyl Alcohol to clean the print surface before every print for consistent results.
10. Children under 10 years of age should not use the Printer without supervision.
Dear consumers,

Thank you for choosing our products. For the best experience, please read the instructions before operating the Printer. Our 3D team is always ready to provide you with assistance. Please contact us via the phone number or e-mail address provided at the end when you encounter any problem with the Printer.

For a better experience in using our product, you may learn how to use the Printer in the following ways:
1. View the accompanied instructions and videos on the SD card.
2. Visit our official website at [www.creality3d.cn](http://www.creality3d.cn) You will find relevant software/hardware information, contact details and operation and maintenance instructions on the website.
1. Introductions

1. SD Slot and USB Port
2. Control Box
3. Print Surface
4. Control Knob
5. Display Screen
6. Nozzle Assembly
7. Spool Holder
8. Extruder (E) Stepper
9. Power
10. Y Limit Switch
11. Y Stepper
12. Coupling
13. Z Stepper
14. Z Limit Switch
15. X Limit Switch
16. X Stepper
2. Screen Information

Information Displayed

- Set Temperature of the Nozzle
- Current Temperature of the Nozzle
- Set Temperature of the Hot Bed
- Current Temperature of the Hot Bed
- Part Cooling Fan Speed
- Current Location of the nozzle
- Print Time
- Print Progress
- Prompt Message

Push: OK/Enter Sub Menu
Turn: Change Option/Value

Screen Options

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Printing

| Speed | Change Printing Speed by given value |
| Nozzle | Change the temperature by given value |
| Bed | Change the temperature by given value |
| Fan Speed | Change Fan Speed by given value |
| Flow | Change filament flow by given value |

Pause Print
Stop Print
3. Loading Filament

1. Preheat

   Method 1

   Press and hold the extruder lever then insert 1.75mm filament through the small hole of the extruder. Continue feeding until you see filament come out the nozzle.

   Tip: How to Replace the Filament?
   1. Cutting filament near the Extruder and slowly feed new filament until they are fed into the new filament.
   2. Preheating the nozzle and withdraw the filament quickly and feed the new filament.

   Method 2
4. Bed Leveling

1. Prepare → Auto Home. Wait for the nozzle to move to the left/front of the platform.

2. Prepare → Disable Steppers (Close stepper drive, release motor)

3. Move the nozzle the front/left leveling screw and adjust the platform height by turning the knob underneath. Use a piece of A4 paper (standard printer paper) to assist with the adjustment, making sure that the nozzle lightly scratches the paper.

4. Complete the adjustment of the screw on all 4 corners.

5. Repeat above steps 1-2 times if necessary.
5. Software Installation

1. Double click the Cura icon to install the Cura Slicing Software.

2. Start Cura from the Start Menu.

3. Select Other→Creality CR-10→Printer Name: Ender-3 Pro→Add Printer.

4. Setting→Printer→Manage Printers...

5. Change Printer Settings to (220,220,250).
6. Preparing to Print

1. Slicing
Insert SD card into computer with Reader.

2. Printing
Insert the SD card
Select “Print from SD”
Select the file to be printed

1. Open file
2. Select file
3. Open
4. Save to SD Card
7. Trouble shooting

1. **SD card**
   - SD card
   - File name
   - XYZ Stepper
   - Hot bed
   - Thermistor
   - Heat pipe
   - Thermistor
   - Slice/Timing belt
   - Coupling
   - Filament
   - E stepper

2. **File name**
   - 1. Rename the file with alphabet and numbers
   - 2. Move the model and restart the slicing
   - 3. Restore the model with software
   - 1. Reconnect the cables
   - 2. Chick via the replacement method
   - 1. Reconnect the cables
   - 1. Reconnect the cables
   - 1. Reconnect the cables

3. **E stepper**
   - 1. Reconnect the cables
   - 2. Chick via the replacement method

4. **File is identified**
   - Any random code?
   - String files are normally printed

5. **Move?**
   - Pass origin?

6. **Heat bed**
   - Bed is heated?
   - Temperature is normal?

7. **Heat nozzle**
   - Nozzle is heated?
   - Temperature is normal?

8. **Print**
   - Misaligned?
   - Spray?

9. **End**
   - E stepper rotate?
   - Filament is normal?

10. **Resolved**
    - Damaged & contact for replacement
    - The fault cannot be identified, contact to resolved
8. Circuit Wiring Diagram
Shenzhen Creality3D Technology CO., LTD.

After-Sales Service Tel: +86 400 6133 882 +86 755 8523 4565
Official Website: www.creality3d.cn
Company Address: 12th Floor, Building No.3, Jinchengyuan Industrial Area, Tongsheng Community, Dalang Street, Longhua District, Shenzhen

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